MUGGY WELD LLC

muggyweld.com

PREMIUM WELDING SUPPLIES

Overview of Muggy Weld's premium welding supplies

Discover reliable welding solutions with Muggy Weld.

About Us

Family owned and operated for over 30 years, Muggy Weld products are premium MADE IN THE USA items not distributed by neighborhood welding supply stores, swap meets, or discount stores. Originally available only to industry professionals via direct interaction or trade shows, the advent of MuggyWeld.com in 1998 made our unique products available to the public worldwide.

Muggy Weld offers high quality alloys and electrodes for welding aluminum, cast iron, pot metal, white metal, steel, and other metals. Our rod and flux combinations are high quality composition and work synergistically. With these special alloys, users can repair parts efficiently, save money, and eliminate downtime.

Our mission is to educate and empower the novice with no welding skills and to indulge the seasoned veteran with a better quality product. We believe anyone should be allowed the ability to make professional repairs at a fraction of the cost and time.

Save time, save money.

Free Training Videos

$10

MUGGY WELD LLC

COUPON

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Super Alloy 1

Multi-Metal and Pot Metal Solder

Super Alloy 1 is a low-temperature multi-metal and pot metal solder that bonds all white metals and can also join white metals to practically any other metal–even ferrous to non-ferrous metals, like steel to aluminum.

Super Alloy 1 bonds metals at half the melting point of pot metal; its honey flux turns root beer brown when the base metal has reached the 350°F working temperature, enabling quick and easy soldering repairs with little or no preheating. This all position rod is ideal for repairing pot metal pitting and can be applied with any heat source including a soldering gun, heat gun, or propane torch with no welding expertise.

The industry standard for classic car restoration and antique auto applications, Super Alloy 1 has salvaged thousands of priceless classic car parts!

Key Features:

- Solders: pot metal, aluminum, galvanized metal, copper, brass, bronze, steel, zinc die cast, pewter, zinc plated steel, lead, zamak, monkey metal
- Bonds dissimilar metals: brass to aluminum, copper to stainless etc
- Low working temperature – 350°F – prevents warpage and base metal damage; favored in applications requiring low heat
- High wettability
- Works with: propane, MAPP gas, oxyacetylene, butane, heat gun, larger soldering irons, ovens
- Flux turns root-beer brown when the parent metal reaches 350°F, acting as an absolute temperature guide
- Can be plated, painted, powder coated, polished, shaped, build-up missing pieces
- Completely non-corrosive; washes off with warm water
- 20,000 psi bonding strength

Note:

Super Alloy 1 cannot be used to repair aluminum boats, cast aluminum, large aluminum masses, or diamond plate aluminum. Super Alloy 5 and an oxyacetylene torch are required for these applications. For castings thicker than 1/8" we recommend beveling the base metal with a grinder prior to soldering.

Melting Temperature	350°F / 177°C
Bonding Strength	20000 psi, 137.89 MPa

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Starter Kit

1/8" diameter:
5 rods/1 oz liquid flux

3/32" diameter:
7 rods/1 oz liquid flux

Full Kit

1/8" diameter:
10 rods/1 oz liquid flux

3/32" diameter:
20 rods/1 oz liquid flux

Super Alloy 5

Aluminum Welding and Brazing Rod

Super Alloy 5 is an aluminum welding rod that brazes all types of aluminum with any torch: oxyacetylene, MAPP gas, natural gas, oxy-MAP, or propane. The resulting bond is stronger than the parent metal (30,000 psi) and can be bent, drilled, anodized, machined, plated, tapped or threaded. This unique alloy is a perfect color match to aluminum and can be applied without base metal sagging, warping, or wrinkling due to its low working temperature.

Super Alloy 5 flows through tight-fitting joints, bridges gaps, builds up missing sections, and welds beveled parts using a brazing technique and hand held torch–producing corrosion resistant finished welds that are smooth and require little or no finishing.

Super Alloy 5 can also be used to TIG weld all types of aluminum and is especially effective with cast aluminum applications. Cast aluminum is a porous metal and can be difficult to weld without the proper tools. Super Alloy 5's powder flux chemically cleans cast aluminum, removes oil and impurities, and enables the welder to TIG weld aluminum without porosity or pinholes.

Melting Temperature	600°F / 317°C
Bonding Strength	30000 psi, 206.84 MPa

Starter Kit

1/16" diameter: 15 rods/1 oz powder flux

3/32" diameter: 7 rods/1 oz powder flux

Full Kit

1/16" diameter: 40 rods/1 oz powder flux

3/32" diameter: 20 rods/2 oz powder flux

Key Features:

- Flows like silver solder on thin aluminum
- Bonds at 600°F–half the melting point of aluminum
- Works in any position, including vertical or overhead
- Works with: propane, MAPP gas, oxyacetylene
- Strong, corrosion resistant, and easy to use
- Rod and flux work synergistically to bond through oxidation, residual paint, oil, grease etc
- Flux turns liquid when the base metal reaches 600°F, acting as an absolute temperature guide
- Flux reduces surface tension to increase the weld's holding power
- Makes an excellent TIG rod
- Ideal for repairing aluminum boats: seams, rivets, dents, propellers, and more

Note:

An oxyacetylene torch is required for aluminum boat repair, cast aluminum, large or thick aluminum masses, or diamond plate aluminum. Due to the technical expertise required, we do not recommend Super Alloy 5 for repairing aluminum wheels.

SSF-6 High Strength 56% Silver Solder

SSF-6 is high-strength 56% silver solder rod. An ideal replacement for fluxless silver solder coils, our flux-coated rod has high thin flow, flows easily, and can be used with a variety of metals at over 70,000 psi.

SSF-6 is the only fluxed silver solder that's strong enough to clean oxidized stainless steel, and wets even burned stainless. It can be used to braze cast iron, and to bond stainless steel, brass, copper, bronze, mild steel, carbide, carbon steel, spring steel, manganese steel, chrome-moly, carbon-moly, galvanized iron, cadmium coated steel, German steel, inconel , cupronickel, silicone bronze, silver, gold, and cast steel individually or with other metals. To ensure safe use for medical and pharmaceutical applications, our product is also cadmium-free.

Key Features:

- Silver solder possesses tensile strength up to 70,000 PSI
- Absorbs contraction and heat shock during rapid cooling
- Specially formulated flux coating provides twice the base metal cleansing action of conventional silver flux coatings
- Cadmium free formula is ideal for restaurant and pharmaceutical applications
- Highly active flux coating, promoting excellent bonding
- Perfect color match to stainless steel
- Can braze cast iron exhaust manifolds
- The rod of choice for air conditioning applications (HVAC), copper plumbing, automotive, hospital, restaurant, gun repair and jewelry-making
- Helps produce leak-tight, smooth, electrically conductive and corrosion-resistant joints
- Strong enough to clean oxidized stainless steel, wets even burnt stainless steel
- 1 inch of material can flow 18 inches on thin tight-fitting metals, bonding even hard to reach areas
- Flows in all positions at 1150°F
- Extended shelf life: product will retain useability for years if stored in original packaging
- Easy clean-up with warm water and a wire brush
- Corrosion resistant
- Simple to use: apply flux-coated rod when the parent metal reaches a dull red

Note:
Pre-cleaning the parent metal is always advised, as it will result in a stronger bond.

Melting Temperature	1150°F / 621°C
Bonding Strength	70000 psi, 482.63 MPa

Sample Pack
2 flux-coated rods

Starter Kit
4 flux-coated rods

Full Kit
10 flux-coated rods

1 lb
30 flux-coated rods

SSQ-6 56% Silver Solder Paste

SSQ-6 is high-strength silver solder paste with the highest silver content on the market–56% . This easy to use paste has high thin flow, flows easily, and can be used with a variety of metals at over 85,000 psi.

SSQ-6 is the only silver solder paste that's strong enough to clean oxidized stainless steel. SSQ-6 wets even burned stainless. It can be used on cast iron, as well as for bonding stainless steel, brass, copper, bronze, mild steel, tool steel, carbide, carbon steel, and chrome-moly individually or with other metals. To ensure safe use for medical and pharmaceutical applications, our silver solder paste is also cadmium-free.

Key Features:

- Tensile strength up to 85,000 PSI
- Flows at 1050°F
- Can be used with propane, MAPP gas, or oxyacetylene
- Flux is incorporated
- Works on thin or thick base metal
- For use in all positions
- Excellent for brazing close-tolerance joints
- Can be built up, painted, machined, polished or powder coated
- Cadmium free
- Recommended for precision work such as jewelry making (pair with Heat Freeze)
- Handy cream allows for one handed soldering and placement of alloy
- Syringe dispenser eliminates waste–as little as a pinhead dot can be dispensed
- Easily washed off flux residues leave no corrosives–even on electrical applications
- Large oversize 1 oz dispenser facilitates one handed, low pressure applications without seepage
- Syringe and tip included
- Shelf life 9 months, store in a cool dry place

Note:

Apply solder with gentle pressure on plunger (excessive pressure will cause the applicator to break)

For best results, clean your work area and make sure that everything's in order before you begin soldering. Clamp the parts that require soldering together into a vise, making sure to position the ends so there are no gaps. Silver powdered solder can't fill in gaps but will flow around the joint to fuse the parts, so make sure that you get a good fit for optimum results.

Melting Temperature	1050°F / 566°C
Bonding Strength	85000 psi, 586.05 MPa

Heat Freeze Heat Absorption Paste

Heat Freeze Heat Absorption Paste (formerly Cool Blue) is an all-natural, cellulose-based product that prevents warping and damage by protecting heat-sensitive areas around the welding site. Oftentimes it is necessary to braze or solder next to heat sensitive materials, a process that requires time consuming disassembly and reassembly. With this heat-resistant paste, you can make weld repairs without the need to disassemble parts, saving time and money.

Heat Freeze Welding heat absorption paste can be used in any position and applied on a variety of surfaces including wood, glass, chrome, plastic, vinyl, rubber, metal, and painted-on areas. It can even be used as a jig in jewelry applications and in auto body repair applications to prevent warping. This heat protection paste is reusable for life, protects up to 3000 °F, wipes off easily, and will not dry on to the surface you've applied it to.

Key Features:

- Prevents warpage and base metal sagging
- Guards against heat damage to insulation and electrical wiring
- Protects galvanized metals during welding process
- Safe to use on all surfaces
- Odor and fume free
- Can be used as a heat dam to prevent heat from traveling to heat sensitive areas
- Prevents surface discoloration
- Acts as a jig, securing small or delicate pieces in place
- Prevents re-melting of previously soldered or brazed areas
- Excellent for use in auto body and automotive repair
- Ready to use–no measuring or blending required
- Completely reusable with no shelf life
- Maintains shape when heat is applied
- Asbestos free: Does not contain any toxic elements

Note:

Before applying it on any surface, mix product with a spatula, scoop out enough paste, and spread a liberal amount of product on the surface you wish to protect. If moisture would be harmful to the protected area, a piece of plastic wrap should be applied first. After use, tightly replace the lid to maintain proper moisture level. If Heat Freeze becomes dry, add a small amount of water to rehydrate the product. Wash hands after use.

77 Non-Cracking Cast Iron Welding Rod

77 is a premium cast iron welding rod that produces machinable welds which are high strength, crack resistant, and porosity free when applied to a wide variety of cast irons. The special tri-metal core wire has a high current carrying capacity and the specially designed coating converts the impurities of the base metal into slag instead of being trapped in the deposit. The high deposition rate creates an extremely narrow heat affected zone– a feature suitable for all weldable cast irons requiring post weld machining.

77 cast iron welding electrodes are softer than nickel rods and have unique properties that allow the cast iron welds to stretch and elongate up to 300 percent more than other rods. This helps prevent the base metal and weld from cracking in the process.

Key Features:

- Developed specifically for maintenance applications
- Welds all types of cast iron, thick or thin
- Good color match to cast iron
- Crack-resistant formula eliminates the need for pre-heating or special cooling
- Works in all positions, including overhead
- Coating is electrically conductive, eliminating core-wire overheating
- High deposition rate, fluidity, and even heat conduction create fully machinable welds
- Special formulation compensates for shrinkage as the base metal cools, eliminating the contraction that can cause cracking
- Ideal for heavy machinery, trucking, bus lines, automotive, marine, and RVs
- Repair cast iron exhaust manifolds, engine blocks, transmission housings, cylinder heads, industrial machines and more

Note:

Drill holes at each end of the crack, then align the parts if necessary and tack weld. Guide the electrode at a steep angle, keeping the arc length short. Use short staggered passes.

For burnt or heat-affected cast iron, use 72 electrode.

Bonding Strength	55000 psi, 379.21 MPa
Sizes Available (in)	5/32in, 1/8in, 3/32in
Sizes Available (mm)	3.96mm, 3.17mm, 2.38mm

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75 Nickel Iron Electrode for Malleable, Ductile, and Nodular Cast Irons

75 is a nickel iron non-conductive electrode formulated to join dirty and contaminated cast irons. This universal electrode can be used to weld a wide variety of malleable, ductile, and nodular cast irons. In addition, it is ideally suited for the repair of defective or cracked malleable iron castings.

Ductile cast iron is a cast iron that is lighter than steel, corrosion, wear and impact resistant, high strength, and durable. Whereas brittle gray cast iron is used in shrink-free parts such as engine blocks and exhaust manifolds, ductile is used extensively in industries where tensile strength is vital, such as ductile iron pipes for water or sewer lines, oil-well pumps, agricultural tractors, truck axles, hydrostatic barrels, machine tooling, piano harps, suspension system parts, wheel hubs, high-pressure valves, steering knuckles, and spindle supports.

Malleable cast iron is similar to gray and ductile cast irons, but has the unique properties of being bendable and flexible without cracking. It has higher elongation properties than ductile cast iron, is stronger and more impact resistant than gray or ductile cast iron, and has high shock absorption and abrasion resistance. These qualities are useful in heavy duty applications such as marine equipment, railroad equipment, farm equipment, crankshafts, pipe fittings, compressor hubs, mining hardware, flanges, machine parts, universal joints, electrical fittings, hand tools, washers, brackets, fence fittings, power line hardware, and connecting rods.

Key Features:

- Flux coating does not side arc even after being heated
- Specially formulated for the dirtiest of cast irons
- Extremely strong arc drive penetrates surface contaminates
- Joins cast iron to steel
- Special slag composition can be welded over without creating porosity
- Barium free flux coating
- Can be used flat, vertical up, horizontal, overhead
- Extra nickel content insures crack resistance machinable weld

Note:

Begin by beveling the joint. Drill holes 1/2 inch from each end of the crack to prevent further cracking while welding. Tack weld to retain alignment. Use AC or DC reverse polarity, electrode positive. Maintain a short arc and make short passes and peen each pass promptly to chip off slag before cooling. Continue back whipping and overlapping until all deposits are connected. Cool naturally.

Bonding Strength	49000 psi, 350 MPa
Sizes Available (in)	5/32in, 1/8in, 3/32in
Sizes Available (mm)	3.96mm, 3.17mm, 2.38mm

72 Burnt Cast Iron Welding Rod

72 burnt cast iron welding rod is a nickel free electrode which penetrates deep to seal in porosity generating contaminants prior to finish the weld with 77 cast iron electrode.

Cast iron is frequently used in industrial applications due to its low melting point, ability to withstand high temperatures, and durability. However, cast iron also tends to be brittle and can be exceedingly dirty, burnt, or heat affected–especially in maintenance industry welding applications. While 77 electrode has controlled penetration, which is ideal for non-cracking and machinability, it may not be able to bond to burnt or heat affected cast iron parts–72 should be used for these applications. With its high penetration, 72 can anchor deep into the subsurface of dirty cast iron, sealing in contaminates prior to finish welding with 77. 72 is used for a cladding operation, then the weld is completed with 77.

Key Features:

- Easily clads heat oxidized and oil impregnated castings
- Penetrates deep into burnt cast iron, anchoring the weld
- Highly crack resistant
- Welds steel to cast iron
- Effective even on malleable cast iron
- Tensile strength stronger than the parent metal (62,000 psi)
- Perfect color match to cast iron
- Can be used vertical up, horizontal, vertical down, overhead or flat
- Non-conductive flux-coating
- Does not require pre-heating or special cooling
- Can be applied at low current density with a simple buzzbox
- Recommended for applications such as boiler grates, exhaust manifolds, furnace grates, and compressor parts
- Ideal for repairing cast iron wood stove parts such as broken ears or cracks

Note:

DC Reverse (+), AC For best results clean and bevel the cast iron before welding. Remove all surface oil and grease along with rust, paint, etc. A bright shiny surface by grinding or sanding disk is optimal for the best penetration. Use stringer or moderate weave technique. When cladding, cover the entire base surface prior to finish welding. Not recommended for cast iron cookware.

Bonding Strength	55000 psi, 360 MPa
Sizes Available (in)	5/32in, 1/8in, 3/32in
Sizes Available (mm)	3.96mm, 3.17mm, 2.38mm

Cast Iron Repair Kit for Arc Welding

77 is a premium electrode that produces welds which are high strength, crack resistant, and porosity free when applied to a wide variety of cast irons. The special tri-metal core wire has a high current carrying capacity and the specially designed coating converts the impurities of the base metal into slag instead of being trapped in the deposit. The high deposition rate creates an extremely narrow heat affected zone– a feature suitable for all weldable cast irons requiring post weld machining.

77 cast iron welding rods are softer than nickel rods, and have unique properties that allow the cast iron welds to stretch and elongate up to 300 percent more than other rods, which helps prevent the base metal and weld from cracking in the process.

Key Features:

- High efficiency weld metal transfer eliminates electrode overheating
- Crack-resistant formula eliminates the need for pre-heating or special cooling
- Ideal for heavy machinery, trucking, bus lines, automotive, marine, and RVs
- Repair cast iron exhaust manifolds, engine blocks, industrial machines and more

72 is a nickel free cast iron electrode which seals in porosity generating contaminants prior to finish welding with 77 electrode.

There are occasions in industry where exceedingly dirty cast iron is encountered. 77, which bonds well to most cast iron does have a limitation. Since 77 has controlled penetration, which is ideal for non-cracking and machinability, it may not be able to bond exceptionally dirty cast iron. 72 should be used for this application. It has a high penetration, can anchor deep into the subsurface of dirty cast iron, and seals in porosity generating contaminates prior to finish welding with 77. 72 is used for a cladding operation, then the weld is completed with 77.

Key Features:

- Easily clads heat oxidized and oil impregnated castings
- Perfect color match to cast iron
- Non-conductive flux-coating

Bonding Strength	55000 psi, 379.21 MPa
Sizes Available (in)	5/32in, 1/8in, 3/32in
Sizes Available (mm)	3.96mm, 3.17mm, 2.38mm

72 and 77 Electrode Exhaust Manifold Repair Kit

77 is a premium electrode that produces welds which are high strength, crack resistant, and porosity free when applied to a wide variety of cast irons. The special tri-metal core wire has a high current carrying capacity and the specially designed coating converts the impurities of the base metal into slag instead of being trapped in the deposit. The high deposition rate creates an extremely narrow heat affected zone– a feature suitable for all weldable cast irons requiring post-weld machining. But this is only one part of what's included in the exhaust manifold repair kit.

77 cast iron welding rods are softer than nickel rods and have unique properties that allow the cast iron welds to stretch and elongate up to 300 percent more than other rods. This helps prevent the base metal and weld from cracking in the process.

Purchase your exhaust manifold repair kit today.

Key Features:

- High-efficiency weld metal transfer eliminates electrode overheating
- Crack-resistant formula eliminates the need for pre-heating or special cooling
- Ideal for heavy machinery, trucking, bus lines, automotive, marine, and RVs
- Repair cast iron exhaust manifolds, engine blocks, industrial machines and more

72 is a nickel-iron non-conductive electrode formulated to join contaminated and heat affected cast irons.

There are occasions in industry where exceedingly dirty and heat affected cast iron is encountered. 77, which bonds well to most cast iron, does have a limitation. Since 77 has controlled penetration, which is ideal for non-cracking and machinability, it may not be able to bond exceptionally dirty cast iron. 72 should be used for this application. It has a high penetration, can anchor deep into the subsurface of dirty or burnt cast iron, and seals in porosity generating contaminates prior to finish welding with 77. 72 is used for a cladding operation, then the weld is completed with 77.

Key Features:

- Easily clads heat oxidized and oil impregnated castings
- Perfect color match to cast iron
- Non-conductive flux-coating

Bonding Strength	55000 psi, 379.21 MPa
Sizes Available (in)	5/32in, 1/8in, 3/32in
Sizes Available (mm)	3.96mm, 3.17mm, 2.38mm

Bernzomatic BZ8250HT Torch for Brazing and Soldering

The Bernzomatic BZ8250HT Hose Torch for Accessibility and Mobility is ideal for large diameter soldering, brazing and heat treating in hard-to-reach spaces. A hose and slender body provide maximum accessibility, while an adjustable swirl flame provides hot, efficient heat and fast soldering times. An auto start/stop ignition makes one-hand ignition quick and easy, while a run-lock button allows for continuous use. The fuel belt holster reduces the in-hand weight of the torch, making overhead and extended-reach work easier and less fatiguing and provides easy storage for the torch.

Key Features:

- Auto start/stop ignition easily ignites and extinguishes flame
- Adjustable flame control easily sizes flame for different applications
- Run-lock button keeps torch lit for continuous use
- Fuel hose and slender body provide maximum accessibility
- 5-Foot hose for maximum accessibility and mobility
- Solid brass regulator is pressure regulated for consistent performance when tilted or momentarily inverted
- Durable stainless steel burn tube
- Swirl flame provides a hot, efficient flame for large diameter soldering, brazing and heat treating
- Fuel holster conveniently holds fuel cylinder for lightweight, extended use of the torch
- Works with MAPP gas or propane
- Recommended for use with all Muggy Weld brazing and soldering products

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Super Alloy 1 Liquid Flux Replacement

1 oz container liquid flux for use with Super Alloy 1 multi-metal and pot metal solder.

Key Features:

- Can be applied with: propane, MAPP gas, oxyacetylene
- Works synergistically with Super Alloy 1 rod
- Turns root beer brown when the base metal reaches 350°F, acting as an absolute temperature guide
- Non-corrosive
- 2 year shelf life

Tip: be sure to close the lid tightly after use to avoid leakage

Super Alloy 5 Powder Flux Replacement

1 oz container powder flux for use with Super Alloy 5 aluminum welding and brazing rod.

Key Features:

- Can be applied with: propane, MAPP gas, oxyacetylene
- Works synergistically with Super Alloy 5 rod to bond through residual paint, oil grease etc
- Turns liquid when the base metal reaches 600°F, acting as an absolute temperature guide
- Reduces surface tension to increase the weld's holding power
- 1 year shelf life

Tip: be sure to close the lid tightly after use to avoid leakage

SSF-6 Paste Flux Replacement

1 oz container paste flux for use with SSF-6 High Strength 56% Silver Solder.

Key Features:

- Can be applied with: propane, MAPP gas, oxyacetylene
- Works synergistically with SSF-6, for those who require additional flux
- Non-corrosive
- 2 year shelf life

Tip: be sure to close the lid tightly after use to avoid leakage

#MuggyWeldIt

Black Carhartt Beanie

High Quality Black Beanie: Muggy Weld promotional hat featuring the #MuggyWeldIt caricature

Soft to the touch, this timeless cap is stretchy rib knit for a stay-put fit

Key Features:

- Black color
- High quality Carhartt Watch Brand 2.0 beanie
- 100% acrylic, stretchable, rib knit fabric
- Carhartt label sewn on left side
- MuggyWeldIt caricature sewn in center
- An updated version of the classic CTA18
- One size fits all

#MuggyWeldIt

Black FLEXFIT Hat

High Quality Black FLEXFIT Hat: Muggy Weld promotional hat featuring the #MuggyWeldIt caricature

Sizes: S/M (6 3/4” – 7 1/4”), L/XL (7 1/8” – 7 5/8”)

Product Details

Lighter, sleeker, and smarter, the Flexfit Delta® cap has been revolutionizing the headwear industry since its birth with its innovative mechanism and progressive features. The cap maintains its sweat-free status with the patented Stain-Block technology and the 3-layer sweatband while offering a luxurious yet sleek appearance with the seamless bonding finish, pleasing even the most active athletes and the style-sensitive crowds alike.

- Lighter, sleeker, smarter cap for performance
- Hard buckram. Structured
- Closed back. Stretch fitted
- Black undervisor, 1-row stitching on visor

Discover reliable welding solutions with Muggy Weld.

MUGGY WELD LLC

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